

Certificate

Food regulatory assessment of the chloroform soluble extractable fraction according to 21 CFR § 176.170 of ViskoTeepak's "Fibrous EPG" cellulose casing

Client:

ViskoTeepak Belgium NV

BE-3920 Lommel

Order:

PA/4674/15

Samples:

Cellulose casing "Fibrous EPG"

Scope and sample material

ViskoTeepak's casing "Fibrous EPG" is a cellulose based casing. The intended applications include the packaging of meat and sausage products (see table 1 of test reports PA/4674/15).

Compliance of the cellulose casings with the regulatory requirements of 21 CFR § 176.170 "Components of paper and paperboard in contact with aqueous and fatty foods" relating to the chloroform-soluble extractives was investigated.

The food regulatory assessment of the cellulose casing refers to the following Fraunhofer IVV test report:

Test report PA/4674/15 part 4 dated 29.2.2016 – Determination of the chloroform-soluble extractable fraction according to 21 CFR § 176.170

Extraction analyses

The cellulose casing "Fibrous EPG" was investigated for the maximum extractable fraction (performed in water and in n-heptane according 21 CFR § 176.170 (d) (5) (i)) and for the chloroform-soluble extractives (according to 21 CFR § 176.170 (d) (5) (ii)) (Fraunhofer IVV test report PA/4674/15 part 4, dated 29.2.2016). The time and temperature conditions applied for the extraction tests were determined based on the process cycles as delivered by ViskoTeepak.

Food regulatory assessment

The chloroform-soluble extractives given in 21 CFR § 176.170 (c) are restricted with 0.5 mg /in² for water and n-heptane, respectively.

The investigated cellulose casing "Fibrous EPG" is in compliance with the limits for chloroform extractives specified in 21 CFR § 176.170 (c) for the intended packaging of processed meat products (e.g. ham, salami, bacon, sausages) and natural cheeses.

<u>Signatures</u>

Fraunhofer Institut Verfahrenstechnik und Verpackung Freising, 14.3.2016

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