



**Visko
Teepak**

Always around

LCC

PRODUCT LEAFLET | 2017



LCC

ViskoTeepak's Large Cellulose Casings (LCC) are of thin-wall construction made of basic sustainable material, pure cellulose without a paper carrier. They are designed for large to medium caliber sausages and recommended for products sold as chubs, for which the accuracy of final stuffing size isn't critical.

FEATURES

SIZE RANGE: 4750–6500
 PURE CELLULOSE
 NO PAPER CARRIER
 BRILLIANT APPEARANCE
 HIGH PERMEABILITY

BENEFITS

LOW PRODUCTION COST
 EXCELLENT PEELING
 GOOD SMOKE ACCEPTANCE
 IMPROVED PRESENTATION

TYPICAL APPLICATIONS

TEEWURST
 SPREADABLE COLD SMOKED PRODUCTS
 COOKED, SMOKED PRODUCTS
 PROCESSED CHEESE
 SEMI-DRY SALAMI

Technical specifications

Size	Color	Hornfit (mm)	RSD (mm)
4750	Clear	24	42
	Smoke Light		
	Smoke Dark		
4850	Clear	24	44
	Smoke Light		
	Smoke Dark		
4950	Clear	28	46
	Smoke Light		
	Smoke Dark		
5050	Clear	28	48
	Smoke Light		
	Smoke Dark		
5350	Clear	28	50
	Smoke Light		
	Smoke Dark		
5360	Clear	28	52
	Smoke Light		
	Smoke Dark		
5450	Clear	28	55
	Smoke Light		
	Smoke Dark		
6000	Clear	36	61
6500	Clear	36	65

RSD range ±3%; Casing thickness 35–40 µm



Smoked and non-smoked processed cheese in LCC



Smoked semi-dry sausage in LCC



Cooked/smoked sausage in LCC



VACUUM-PACKED LCC STRANDS

The LCC is vacuum-packed in bags and delivered in cartons.



LCC WITH STRING

String can be added to the product for commercial and technical reasons.

Packaging specifications

Size	Meters /strand	Packaging length (mm)	Strands /bag	Bags /carton	Strands /carton	Carton dimensions (mm)
4750	35	380 – 400	4	9	36	KA (590x390x130)
4850	35	380 – 400	4	9	36	KA (590x390x130)
4950	35	380 – 400	4	9	36	A (600x400x160)
5050	35	380 – 400	4	9	36	A (600x400x160)
5350	35	380 – 400	4	9	36	A (600x400x160)
5360	35	380 – 400	4	9	36	A (600x400x160)
5450	35	380 – 400	3	12	36	AA (600x400x260)
6000	35	380 – 400	3	12	36	AA (600x400x260)
6500	35	380 – 400	3	12	36	AA (600x400x260)

Recommended thermal process cycle for cooked, smoked sausages

Step	Time (min.)	Temp. (°C)	RH (%)	Air flowrate	Chamber valves
Reddening	Until 22 °C at core	50	90–100	Low	Closed
Drying	30	60	<30	Medium	Open
Smoking	20	65	60	Medium	Closed
Ventilation	3	—	—	High	Open
Smoking	10	65	60	Medium	Closed
Cooking	Until 70 °C at core	76	100	Low	Closed
Cooking	10	76	100	Low	Closed
Showering	15	—	100	Off	Open

Recommended thermal process cycle for semi-dry sausages

Step	Time (min.)	Temp. (°C)	RH (%)	Air flowrate	Chamber valves
Reddening	Until 22 °C at core	50	90–100	Low	Closed
Drying	20	50	<40	Low	Open
Smoking	20	65	60	Medium	Closed
Ventilation	3	—	—	High	Open
Smoking	10	68	68	Medium	Closed
Cooking	Until 70 °C at core	76	100	Low	Closed
Cooking	10	76	100	Low	Closed
Showering	15	—	100	Off	Open



Always around

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